

T-DRILL



TCC-45-EF3

Rotary Tube Cut-Off with in-line Endforming

TCC-45-EF3 is automatic Tube Cut-Off machine being capable of cutting tubes to length and endforming the one tube end. With 3 hit capability it can produce typical endforms. With cut lengths 40 - 915 mm (1 1/2" - 36") the endforming takes place simultaneously with cut-off process which improves production rate.



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Tube Specifications

Materials: Copper , Aluminium, Mils- and Stainless steel.

Tube diameters: 6 - 22 mm (1/4" - 7/8")

Tube lengths: 40 - 915 mm (1 1/2" - 36") with simultaneous cutting and endforming
915 - 6000 mm (36" - 236") endforming takes place prior cut-off operation

Production rates: - Cutting only 1125 - 2250 pcs/h for 40 - 915 mm lengths

- 1-hit endforming 900 - 1380 pcs/h for 40 - 915 mm lengths

- 2-hit endforming 600 - 820 pcs/h for 40 - 915 mm lengths

- 3-hit endforming 470 - 580 pcs/h for 40 - 915 mm lengths

Endformer specification

Hydraulic, max 3 hits

Clamping force 10 tons

Ram force 8 tons

Standard forming tools (clamps + punches)

Manufacturer:

Represented by:

The logo for T-DRILL features the letters 'T-DRILL' in a bold, stylized font. The 'T' is composed of horizontal bars, and the 'DRILL' is in a solid, blocky font. The entire logo is rendered in a dark red color.

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