

# T-DRILL<sup>®</sup>

## TC-1 Troubleshooting Guide

Problem	Solution
Tool does not cut when power switch is depressed	Make sure the battery is installed properly and the forward-reverse switch is in forward position.
The LED light does not come on when turning on light switch	Make sure the battery is installed properly or battery may need charging
Cutting head does not retract to aligned position when reversed	Make sure no small pieces of tubing are stuck in the cutting head. First, try first to move tool forward and reverse. If this does not unlock head, remove battery before dislodging tube. Releasing material cutting force adjustment screw will help cutting head to retract.
Adjusting screw for different cutting force adjustment can not be released back, cutting head does not stay in place	This could happen if the cutting force is too tight, or when cutting hard materials. Place a piece of metal tubing in the tool and start cutting. Stop cutting in middle of cycle (tube is gripped by cutting head), release adjustment screw now.
Accessories, when attached to the tool, do not stop rotation of the cutting head when power switch is depressed	Check if accessory connecting thread is not screwed in completely or is worn out. Replace with new screw if needed. If problem persists call authorized service for help. Accessories <u>must rotate counter-clockwise</u> when viewing from accessory side of tool.