

# T-DRILL

## Adjust Cutting Force

Turn tension adjustment screw to adjust cutting force.

- Clockwise for harder materials.
- Counter Clockwise for softer materials.

The right amount of tension adjustment depends on size and material to be cut, and prior experience of the operator.



Too much cutting force:

- Can't hold on to tube.
- Blades breaking.
- Smashes the tube.

Too little cutting force:

- Cutting takes too long